



nwc 2021
NAFEMSWORLD CONGRESS

A WORLD OF ENGINEERING SIMULATION

INCORPORATING

spdm INTERNATIONAL CONFERENCE
Simulation Process & Data Management



20 years of SPDM in successful production;
towards a convergence of SPDM and PIDO

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Agenda

- Introduction
- Technology landmarks over 20 years of SDM and SPDM
- Challenges and solutions
- Conclusions



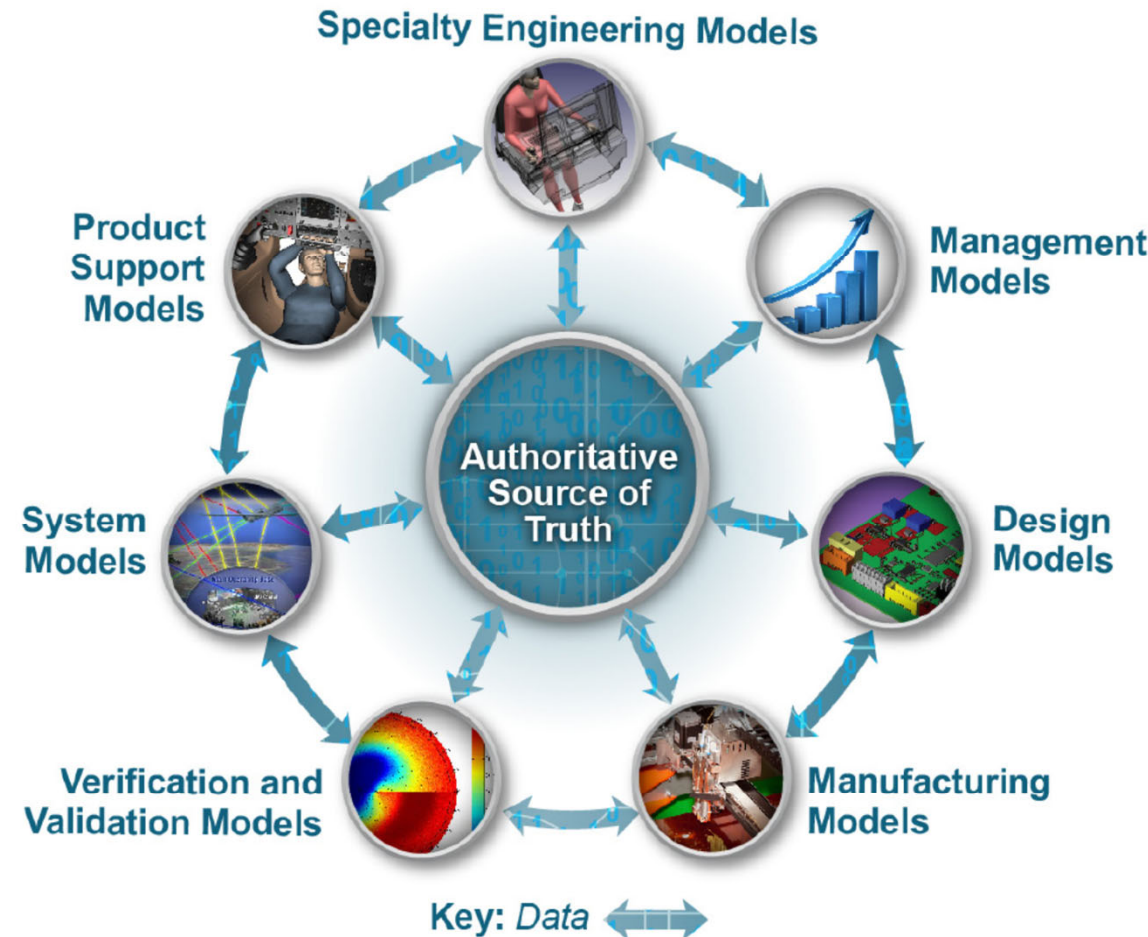
Introduction



- Germany's leading companies, BMW, Audi,..
 - Invented Simulation Data Management,
 - Invented Simulation Process and Data Management
 - Use SPDM to manage all their simulations; FEA, CFD, 1D,.....
 - We have 20 years experience of how to succeed with SPDM
- The **business impact** of SPDM in mainstream product development has been impressive, even **transformational** for leaders
- Simulation on a digital platform must be **the future of engineering**
 - The US DoD has now mandated Digital Engineering for all programs: managed models on a digital platform, an enduring source of truth
- But **uptake of SDM has been much lower than PDM**
- The integration of PIDO to SDM is one way to accelerate adoption

Going forward, models, CAE applications and data will be managed on a Digital Platform

- The US Department of Defense published its Digital Engineering Strategy in 2018, the DoE just launched a similar program
- Going forward, it will be **mandatory to manage models, applications and data on a Digital Platform, an Authoritative Source of Truth**
- To achieve this we need to **connect models, applications and data to the platform – that is called SPDM**



Digital Engineering Strategy



The 3 purposes of an SDM solution

- To provide an **ergonomic** working environment for simulation engineers to
 - **find** the data necessary to execute numerical simulations
 - **launch** CAE applications and **save** outputs to a structured digital repository
 - painlessly **capture metadata** and the **digital thread** to **document** their activities
 - **share** the results and conclusions of simulations with peers, managers and clients
- To provide a **secure, productive information system** to support **Digital Engineering**
 - Provide **traceability** of data and processes to assure confidence in results
 - Support **digital certification** of products
 - Protect intellectual property (**IP**)
 - To **provide productivity gains** from data management automation
- To provide a **platform for process automation** for advanced applications; PIDO, Surrogate Modelling, UQ, RD, Data Mining, Artificial Intelligence, Machine Learning, Digital Twins,...

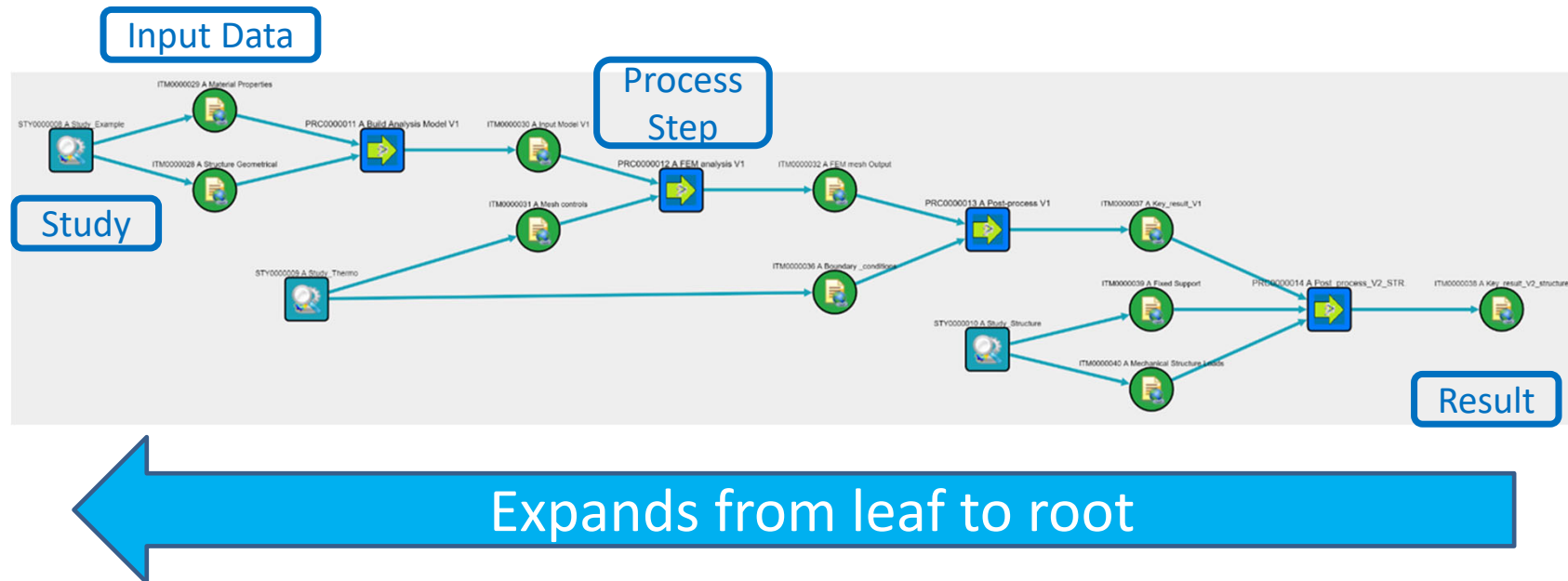


How did you get this result?

SDM uses **graph technology** to trace the **Digital Thread** from results through the process back to the inputs.

The engineer:

- can display the complete simulation process followed
- open any data or process step object with just one click



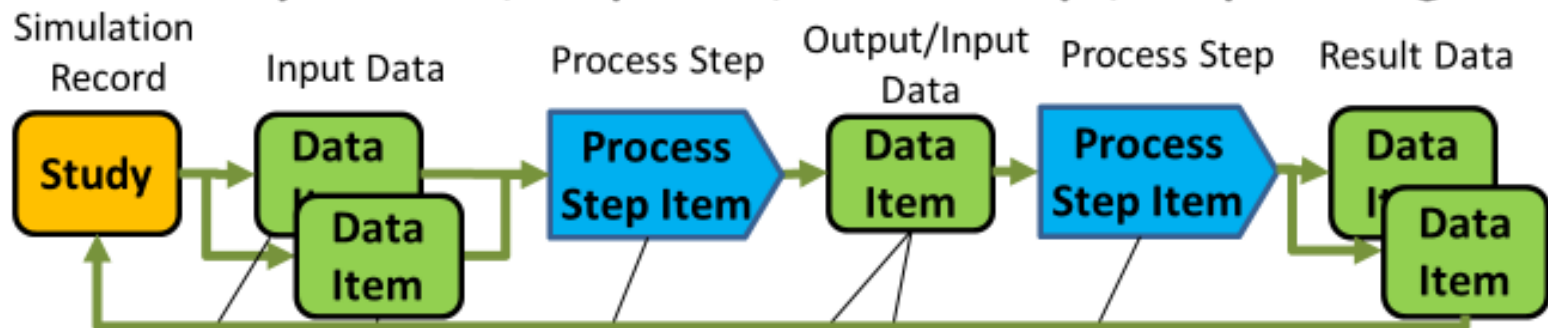


Simulation Data Management Solution

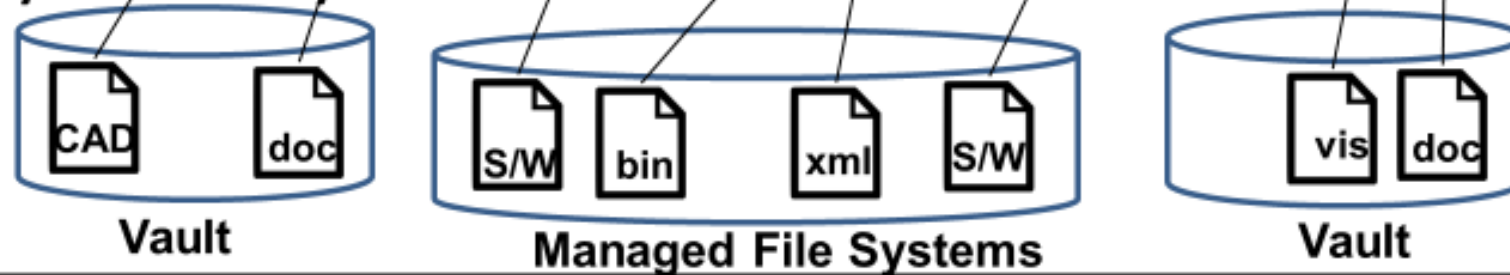
SDM 101: SDM solution on an xDM platform

Interface layer: Web UI, CAE Applications, Add-ons, Systems, HPC

Meta-data layer: Items, Properties, Relationships, People & Orgs



Physical data layer: Files

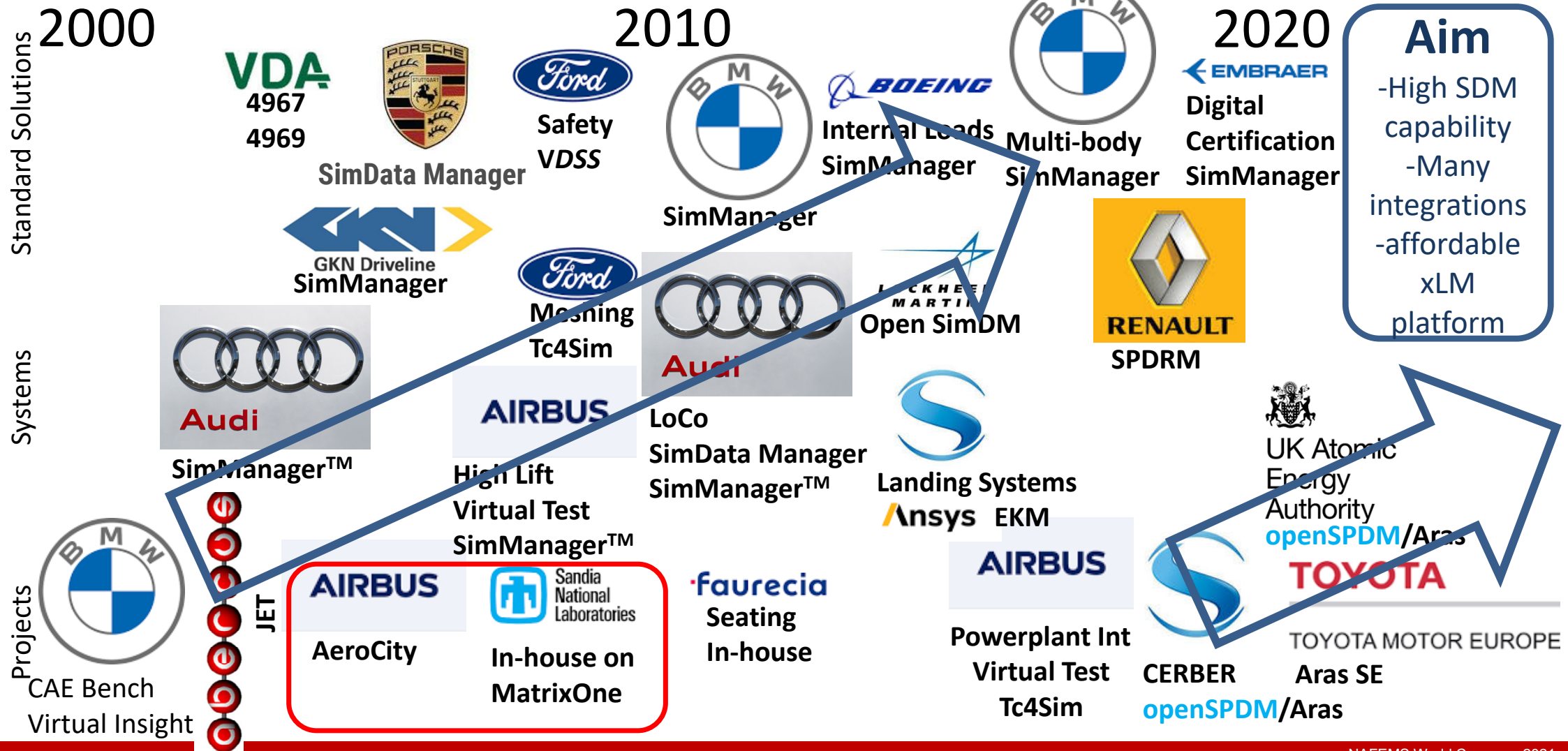




20 YEARS OF SDM AND SPDM



Milestones on the Timeline to Digital Engineering





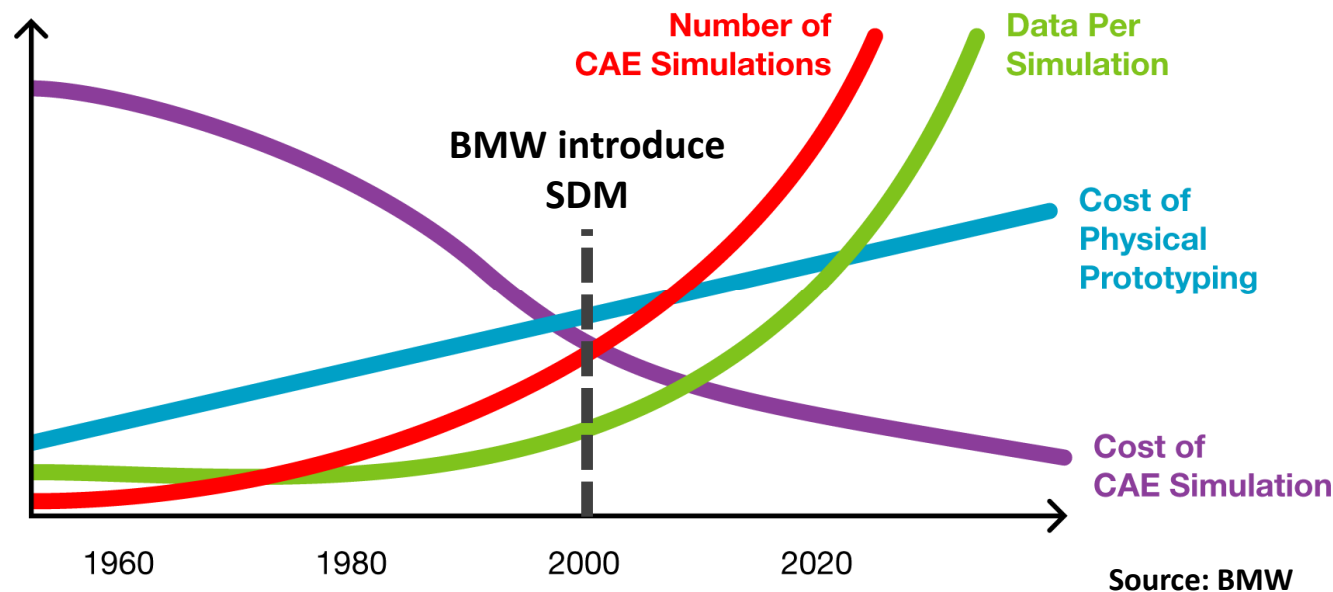
BMW & SGI invented SDM to assure quality as simulation replaced prototype testing

Expanding Capacity, Managing Process & Data

- ↑ # of CAE Simulations
- ↑ Complexity of Simulations
- ↑ Data per Simulation



Nearshore/Offshore Development & Integration



Driving Demand for Analyst Productivity



and increased engineering throughput: reducing time to perform a safety simulation

2002: 2.5 days per simulation

2018 ten simulations per day
fully documented and traceable

TABLE 6 - 1

Learning by Crash Simulation and Prototype Testing*

Numbers are estimates from a project at BMW and are subject to change. Prior to starting simulation, there is a one-time fixed investment necessary to build a basic model that can be reused with modifications during the following experimentation cycles. Prototype-build cost and time are naturally a function of the magnitude and number of modifications, but even modest changes can drive up cost and time substantially. Examples of such cost drivers are tooling, material, and labor.

Experimentation Step	Simulation Only (per iteration)	Physical Prototype Only (per iteration)
1. Design	<i>Technical Meeting</i> <ul style="list-style-type: none"> less than 0.5 days 	<i>Planning and Piece Part Design</i> <ul style="list-style-type: none"> more than 2 weeks (involves many meetings)
2. Build	<i>Data Preparation and Meshing</i> <ul style="list-style-type: none"> small change: less than 0.5 days significant change: 1 week entire automobile: 6 weeks 	<i>Design and Construction</i> <ul style="list-style-type: none"> using existing model: 3 months (at \$150,000 per prototype) new model: more than 6 months (at up to \$500,000 per prototype)
3. Run	<i>Crash Simulation</i> <ul style="list-style-type: none"> 1 day (varies with computer hardware) at \$250 per day 	<i>Crash Physical Prototype</i> <ul style="list-style-type: none"> 1 week (includes preparation of test area)
4. Analyze	<i>Post-Processing and Analysis</i> <ul style="list-style-type: none"> less than 0.5 days 	<i>Data Preparation and Analysis</i> <ul style="list-style-type: none"> 1 day (crash sensor data only) 1 to 3 weeks (data, crash films, and analysis of physical parts)
Total approximate time	2.5 days to 6.3 weeks	3.8 months to more than 7 months
Typical cost (includes effort)	Less than \$5,000	More than \$250,000

*The cost and times are based on data collected in 1997 and have experienced some changes in favor of simulation. For a more detailed explanation of the methods used to collect the data, see Thornke (1998b).

PROCESS INTEGRATION IN SPDM AT BMW GROUP. USAGE OF SPDM AT BMW GROUP: CAE-BENCH.

ObjectType	Count	Size
Submodel	> 500,000	> 90 TB
Inputdeck	> 1,300,000	> 350 TB
Result	> 1,000,000	> 500 TB
KeyResult	> 60,000,000	> 40 TB
Report	> 110,000	
	Over all	> 970 TB


up to 5.000 simulations per day
> 3.4 million simulation data sets
up to 500 concurrent users
7 x 24 operating

Process Integration in SPDM at BMW Group | November 28, 2018






The Engineering Revolution @ BMW through SPDM

BMW Product Line in 2000
3 models, 3 virtual prototypes
Simulation replaces test



Product Line

- 3 Series**
 - Entry Level Sedan
 - \$25K to \$40K
- 5 Series**
 - Mid-range Sedan
 - \$37K to \$44K
- 7 Series**
 - Flagship Sedan
 - \$54K to \$70K

1 BMW 1 Series
Petrol engine | Diesel
From 20,000 € (*)

2 BMW 1 Series M automobile
Gasoline engine
From 48,000 € (*)

2nd BMW 2 Series Coupé
Petrol engine | Diesel
From 21,000 € (*)

BMW 2 Series Coupé M Automobile
Gasoline engine
From 39,000 € (*)

BMW 2 Series Convertible
Petrol engine | Diesel
From 35,000 € (*)

BMW 2 Series Convertible M Automobile
Gasoline engine
From 50,000 € (*)

BMW 2 Series Gran Coupé
Petrol engine | Diesel
From 23,000 € (*)

BMW 2 Series Gran Coupé M Automobile
Gasoline engine
From 32,000 € (*)

BMW 2 Series Active Tourer
Petrol engine | Diesel
From 24,000 € (*)

BMW 2 Series Active Tourer M Automobile
Gasoline engine | Diesel
From 35,000 € (*)

3rd BMW 3 Series Sedan
Petrol engine | Diesel | Plug-in hybrid
From 30,000 € (*)

BMW 3 Series Sedan M Automobile
Petrol engine | Diesel
From 42,000 € (*)

BMW 3 Series Touring
Petrol engine | Diesel | Plug-in hybrid
From 30,000 € (*)

BMW 3 Series Touring M Automobile
Gasoline engine | Diesel
From 42,000 € (*)

BMW 3 Series Gran Turismo
Petrol engine | Diesel
From 42,000 € (*)

4th BMW 4 Series Coupé
Petrol engine | Diesel
From 45,000 € (*)

BMW 4 Series Automobile
Gasoline engine
From 45,000 € (*)

5 BMW 5 Series Sedan
Petrol engine | Diesel | Plug-in hybrid
From 48,000 € (*)

BMW Autom. Petrol eng. From 52K

6 BMW 5 Series Gran Turismo
Petrol engine | Diesel
From 62,000 € (*)

7 BMW 7 Series Sedan
Petrol engine | Diesel | Plug-in hybrid
From 80,000 € (*)

8th BMW 8 Series Coupé
Petrol engine | Diesel
From 90,000 € (*)

BMW 8 Series Coupé M Automobile
Gasoline engine
From 107,000 € (*)

X BMW X1
Petrol engine | Diesel | Plug-in hybrid
From 33,000 € (*)

Y BMW X2
Petrol engine | Diesel | Plug-in hybrid
From 34,500 € (*)

Z BMW X2 M Automobile
Gasoline engine
From 50,000 € (*)

Z BMW X3
Petrol engine | Diesel | Plug-in hybrid
From 40,000 € (*)

Z BMW X3 M Automobile
Gasoline engine
From 60,000 € (*)

I BMW X4
Petrol engine | Diesel
From 51,000 € (*)

I BMW X4 M Automobile
Gasoline engine | Diesel
From 62,000 € (*)

P-i BMW X5
Petrol engine | Diesel | Plug-in hybrid
From 58,000 € (*)

P-i BMW X5 M Automobile
Gasoline engine | Diesel | Plug-in hybrid
From 68,000 € (*)

P-i BMW X6
Petrol engine | Diesel | Plug-in hybrid
From 68,000 € (*)

P-i BMW X6 M Automobile
Gasoline engine | Diesel | Plug-in hybrid
From 78,000 € (*)

P-i BMW X7
Petrol engine | Diesel | Plug-in hybrid
From 77,000 € (*)

P-i BMW X7 M Automobile
Gasoline engine | Diesel | Plug-in hybrid
From 87,000 € (*)

M MINI ELECTRIC
MINI 3-DOOR HATCH
MINI 5-DOOR HATCH
MINI CONVERTIBLE
MINI CLUBMAN
MINI COUNTRYMAN
MINI COUNTRYMAN PLUG-IN HYBRID.

BMW 1 Series M Automobile
Gasoline engine
From 48,000 € (*)

BMW 2 Series Coupé M Automobile
Gasoline engine
From 39,000 € (*)

BMW 2 Series Convertible M Automobile
Gasoline engine
From 50,000 € (*)

BMW 2 Series Gran Coupé M Automobile
Gasoline engine
From 32,000 € (*)

BMW 2 Series Active Tourer M Automobile
Gasoline engine | Diesel
From 35,000 € (*)

BMW 3 Series Sedan M Automobile
Petrol engine | Diesel
From 42,000 € (*)

BMW 3 Series Touring M Automobile
Gasoline engine | Diesel
From 42,000 € (*)

BMW 4 Series Coupé M Automobile
Gasoline engine
From 45,000 € (*)

BMW 4 Series Automobile
Gasoline engine
From 45,000 € (*)

BMW 5 Series Sedan M Automobile
Petrol engine | Diesel
From 48,000 € (*)

BMW 5 Series Gran Turismo M Automobile
Petrol engine | Diesel
From 62,000 € (*)

BMW 7 Series Sedan M Automobile
Petrol engine | Diesel | Plug-in hybrid
From 80,000 € (*)

BMW 8 Series Coupé M Automobile
Gasoline engine
From 107,000 € (*)

BMW 8 Series Automobile
Gasoline engine
From 107,000 € (*)

BMW 1 Series M Automobile
Gasoline engine
From 48,000 € (*)

Cabriolet
Petrol engine | Diesel
From 106,000 € (*)

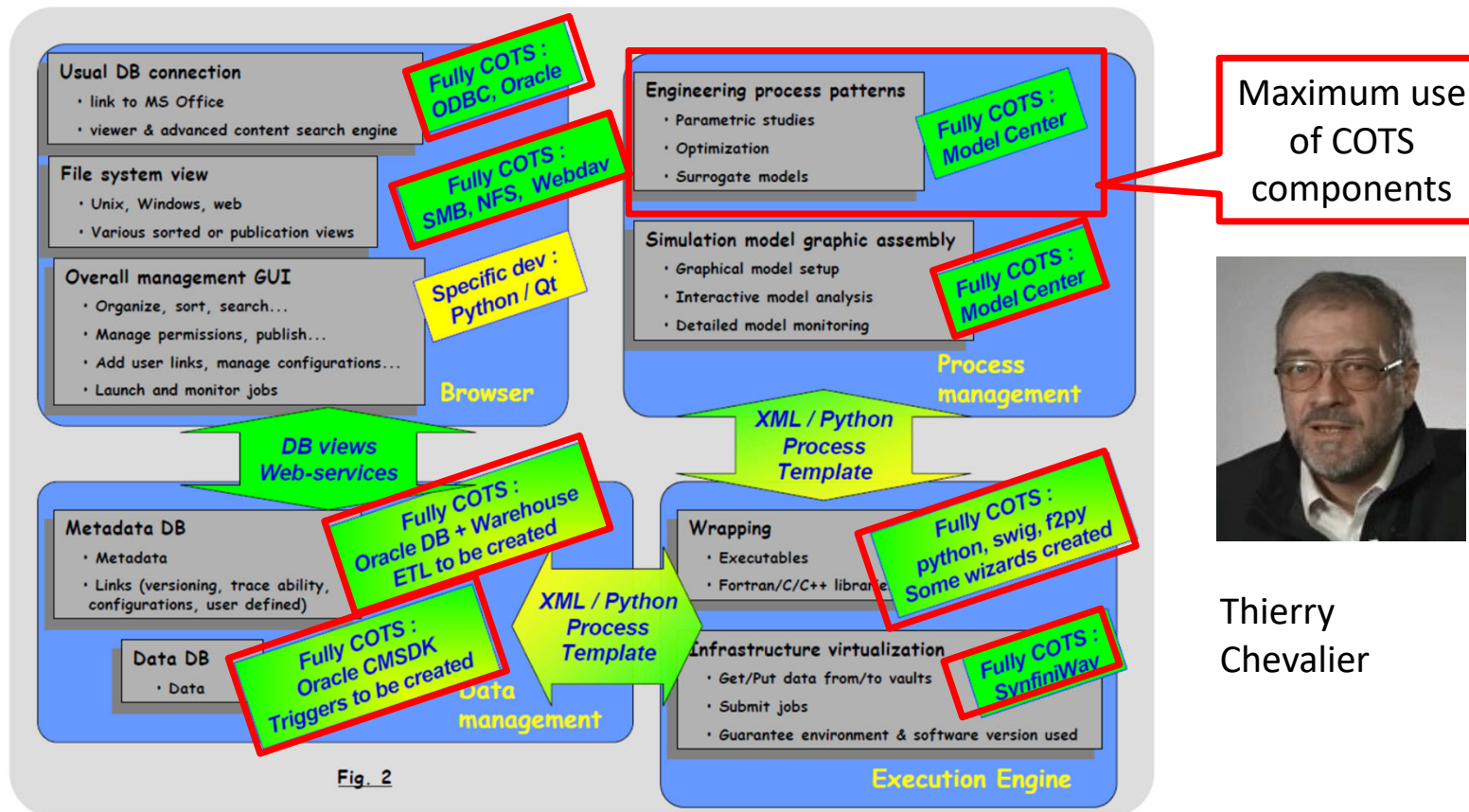
Cabriolet M Automobile
Gasoline engine
From 120,000 € (*)

Coupé
Petrol engine | Diesel
From 90,000 € (*)

Coupé M Automobile
Gasoline engine
From 107,000 € (*)



Airbus in-house SDM for CFD, platform for PIDO



Thierry Chevalier

Fig. 2

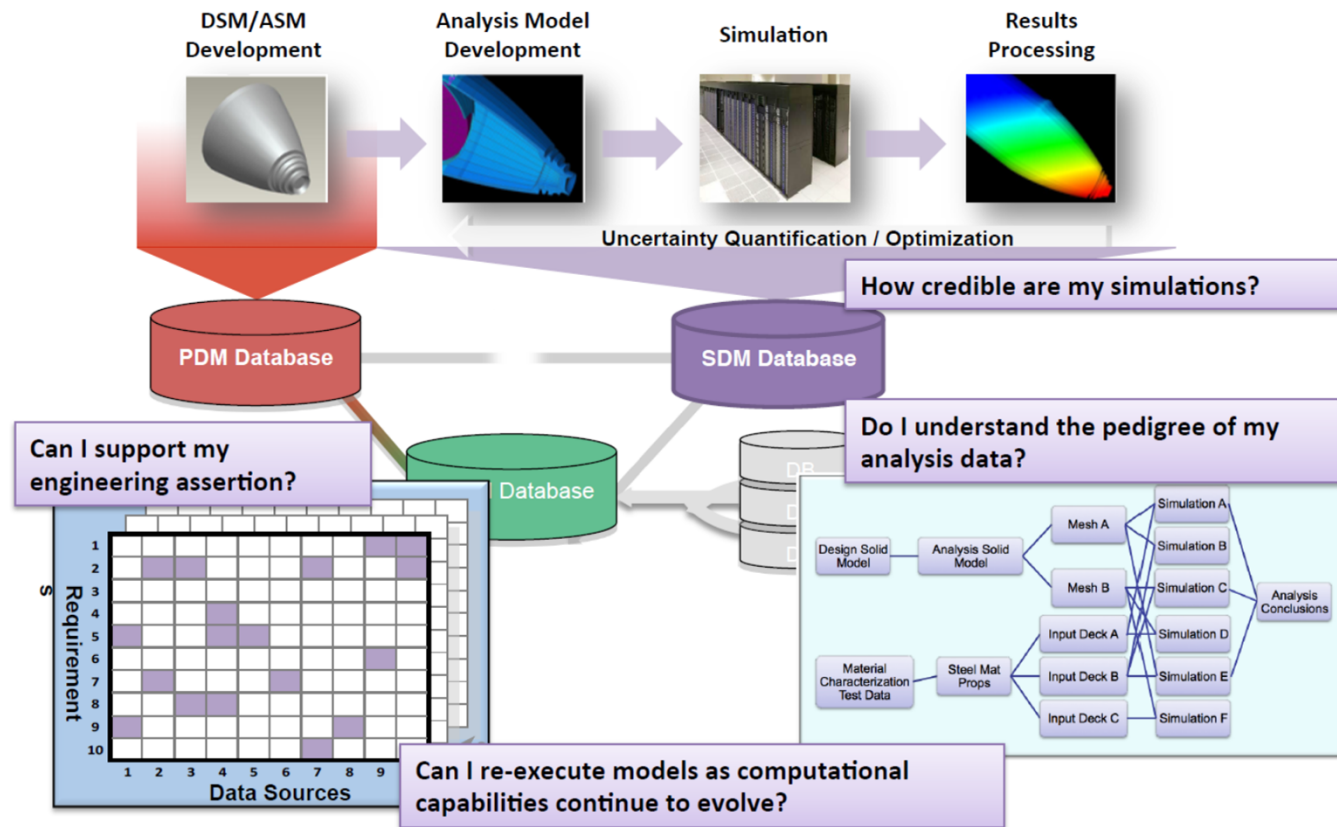
Airbus Aerodynamic Framework : AeroCity; T.Chevalier; Airbus; International Conference on Trends in Product Life Cycle Modelling, Simulation and Synthesis PLMSS-2006.



Sandia Labs: SAW Workbench underpinned by SDM

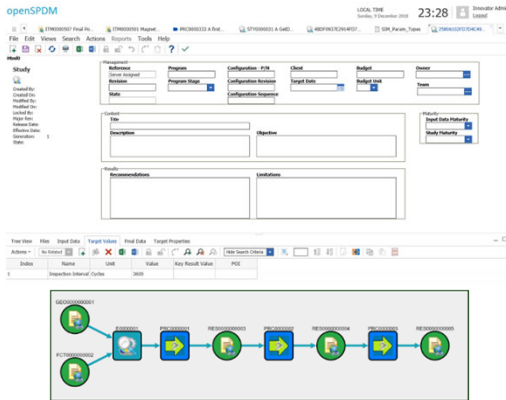
spdm

Support the Design-To-Analysis process, capturing data in context



UNCLASSIFIED UNLIMITED RELEASE

Revolution in Simulation Management: a fourth generation of **openSPDM** has arrived

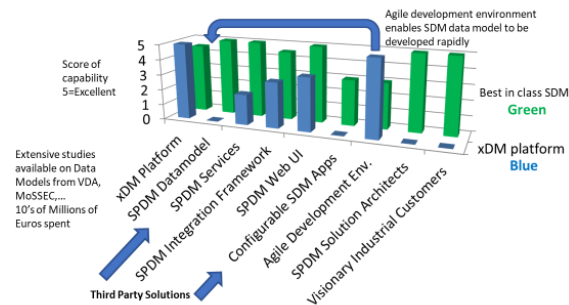


Next-generation information system architecture for simulation-led engineering of a fusion reactor

V=100,000m/s

Mark Norris
theSDMconsultancy

spdm Evaluating the Innovator xDM platform SDM Components & Enablers vs SDM Best in Class



CERBER, an SPDM Proof Of Concept based on OpenSPDM Bearing design for Aircraft engines

Leroux Julien, Safran Aircraft Engines
Le Lann Cyrille, Safran Aircraft Engines
Delabrousse Gilbert, Inensia
Norris Mark, TheSDMConsultancy



Impact of pilot implementation

A first step towards an ideal process, we could already appreciate merit

- With digitalised process:**
- Consistent communication on data requirements
 - Parallelisation of preparation work
 - Data checked / certified at the source, with metadata and evidence
 - No more file tracking and merging
 - First automated feed for mass/CoG/inertia
 - Can reuse previous data and metadata
 - ...

Process lead time



Manpower spending



- Impact:**
- MBD engineers free resources for technical development
 - Designers free resources for project
 - Performance engineers get models earlier and use with more confidence
 - ...

TOYOTA

Data from actual project for preparation and data gathering phases

NAFEMS World Congress 2021



Empire SPDM Conference 2018 | 26-28 November | Munich | Germany

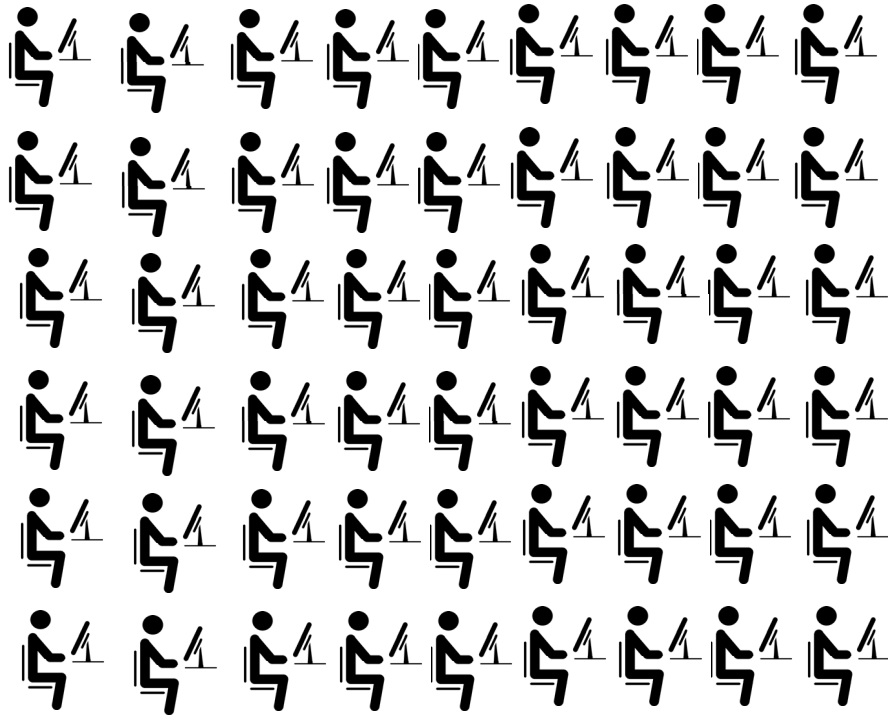


DEPLOYMENT CHALLENGES AND SOLUTIONS: INTEGRATION IS THE NUMBER 1 CHALLENGE



SDM is inherently **Different** to PDM

PDM: many 1000s of people 1 application



With thanks to Adrian Murton



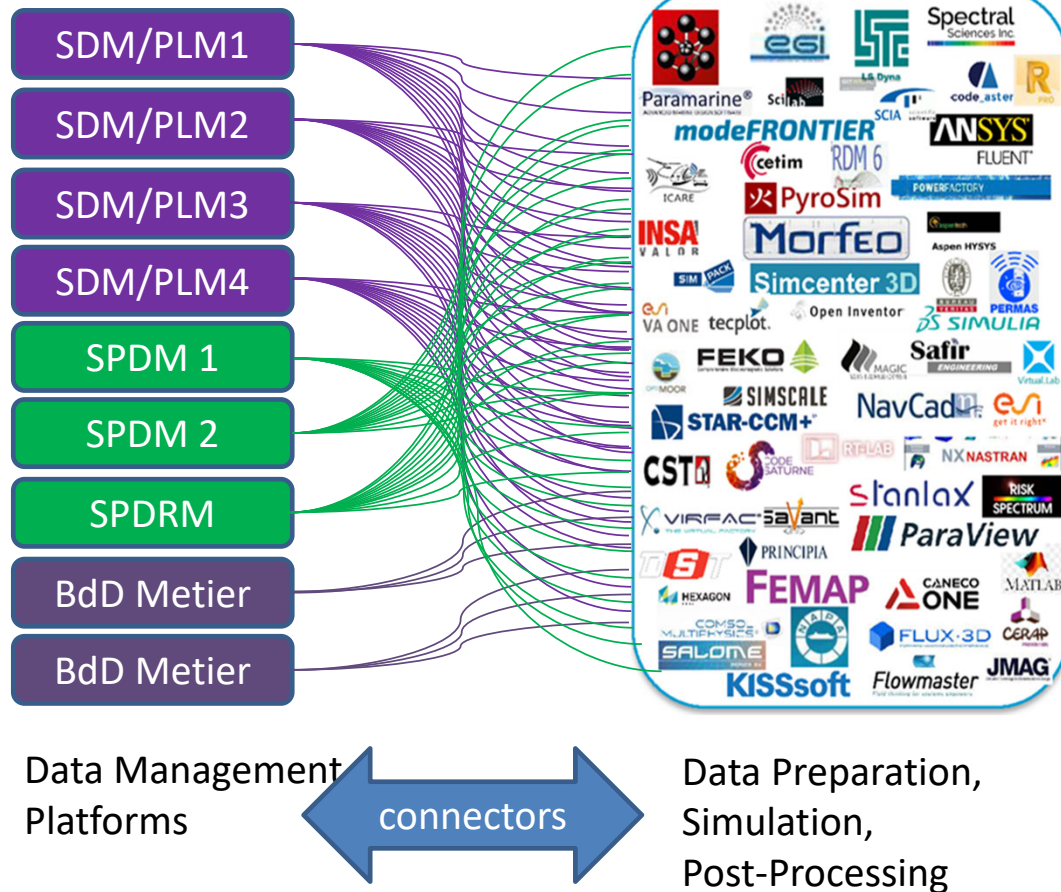
SDM: 10s to 100s of people 100+ applications



With thanks to Naval Group



Cost of integrations between 100's of CAE desktop applications and platforms is a **major obstacle**



Current Technology:

- Development of point to point, API to API, connectors
- 30 to 80 connectors need to be developed for an enterprise project
- Connectors need multiple versions and frequent updates
- Competences on both data platform and CAE application APIs are rare
- Conflicts between vendors, difficult to test
- Connectors specific to a platform
- ~800 connectors needed for industry coverage
- **A major obstacle to digital engineering**



Next steps to accelerate SPDM adoption as seen by a practitioner

Challenges

- Speed of deployment
- CAE application integration

- Access to best practice thinking

- Expertise shortage

Solutions

- New methodologies: “How to get started with SDM” publication
 1. Integration of PIDO and/or
 2. A standard application integration approach, implementable by a simulation methods team
- NAFEMS SPDM Best Practices Team

- Education and training, open source SDM availability

How to get started with Simulation Data Management

https://www.nafems.org/publications/resource_center/ht52/

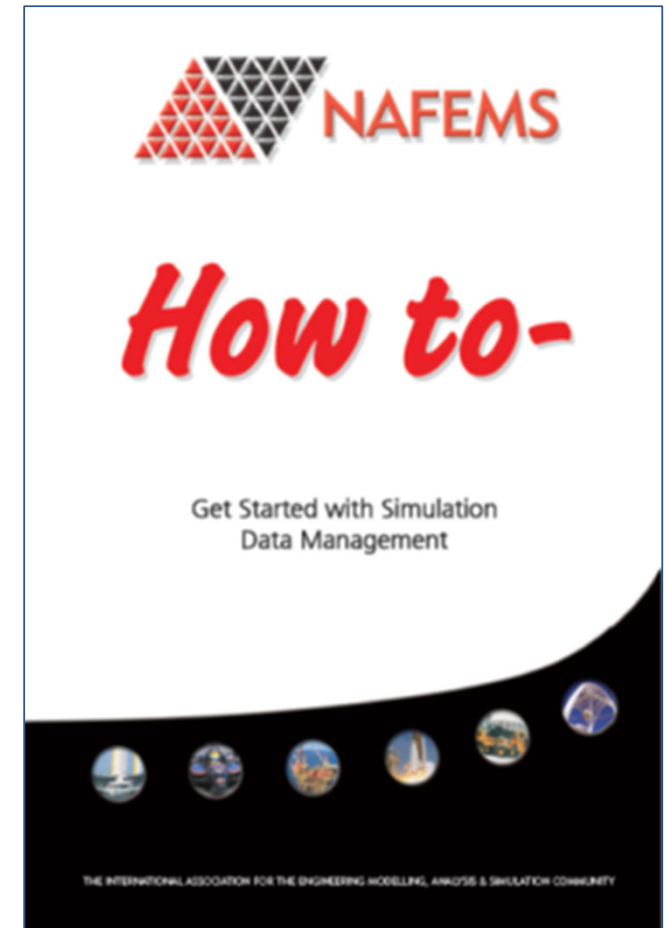
“Having read the book from cover to cover, I now feel far more equipped to make serious decisions about how to instantiate a digital thread around our engineering design systems. Based upon 20+ years of industry success (and failure) in managing simulation data, this is an insightful guide for any organisation that plans to leave behind the 98% who currently don’t exploit SPDM policies and infrastructure. To design and optimize the complex engineering solutions that will deliver a Net Zero planet, and to certify those products “in-silico”, SPDM must be treated as a supporting pillar of the engineering design process. Mark’s book is a clearly written primer, pointing any serious engineering company towards a digitally enabled future”.



UK Atomic
Energy
Authority

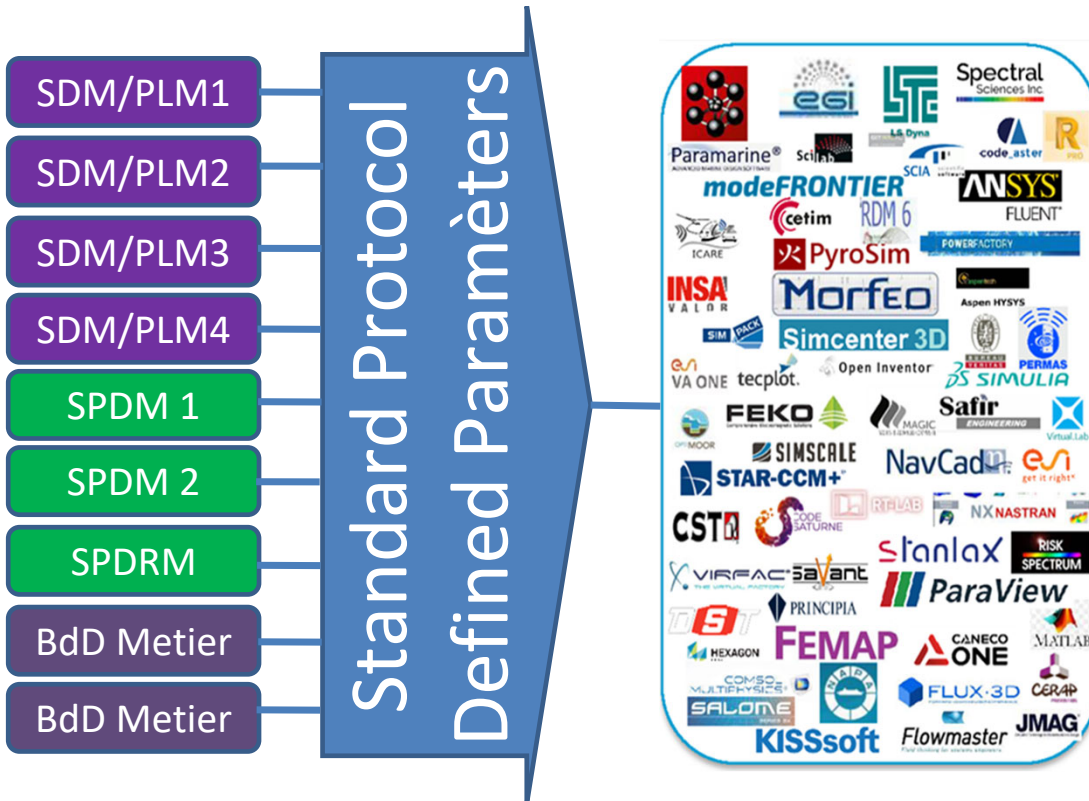
Dr. Rob Akers

Head of Advanced Computing
United Kingdom Atomic Energy Authority
Culham Science Centre





A standard approach, like FMI, will enable affordable integration of hundreds of interactive applications

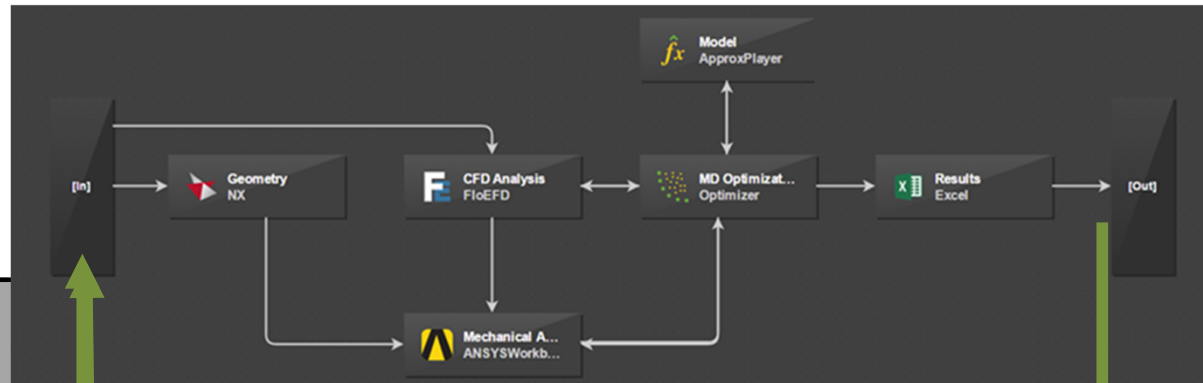


Technology under development:

- Standard specification
 - Standard exchange protocol
 - Defined Parameters & file format
- Development competences in application scripting are available: Methods departments, engineers, integrators, application vendors,.....
- Independence of complex platform APIs
- Connectors re-usable between projects and platforms
- 10 times less expensive, saving of €000,000s per project



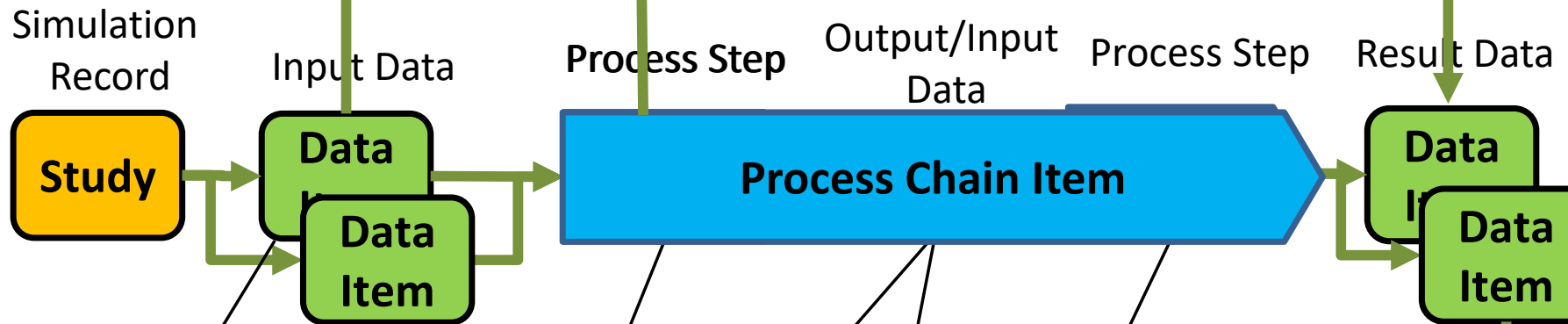
SDM + PIDO a proven approach



SDM 101

Interface layer: Web UI, CAE Applications, Add-ons, Systems, HPC

Meta-data layer: Items, Properties, Relationships, People & Orgs



Physical data layer: Files





Conclusion

- Levering P7's process modelling and integration framework will accelerate SDM deployment
 - CAE application integrations already available
 - Integrate 1 application instead of 30+
- Simulation results can be used directly to build surrogate models in P7
- Direct CAE application integration can then support ad-hoc simulation activities



Thank you for your attention

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